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D4743-1
Job Sheet 185831



Part No: D4743-1

Job Qty: 8 ea

Part Name: Speaker Grill



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.11.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	8 pcs		12/7/18	0.00	0.75	Waterjet - Flow		DL 18/11/14
120	QC	8 pcs		12/7/18	0.00	0.00	QC2 Waterjet-1		DL 18/11/14
130	QC	8 pcs		12/7/18	0.00	0.00	QC8-5		38
140	Small Fab	8 pcs		12/7/18	0.00	0.22	Small Fab-7		DAS9-89
150	QC	8 pcs		12/7/18	0.00	0.00	QC5		38
160	HandFinish	8 pcs		12/7/18	0.00	0.31	HandFinish1		DR 18/11/22
170	QC	8 pcs		12/7/18	0.00	0.00	QC7-4		BFB 18-11-23
180	Powdercoat	8 pcs		12/7/18	0.00	0.05	Powdercoat4		DAS
190	QC	8 pcs		12/7/18	0.00	0.00	QC3		38
200	Packaging	8 pcs		12/7/18	0.00	0.00	Packaging3-2		9-89 NOV 27 2018
210	QC21-SA	8 Ea		12/7/18	0.00	0.00	QC21		DAS 21 NOV 27 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - C'sink holes as per dwg

1138839 180 - POWDER COAT: Start Time: 8:25 Oven Temperature: 320° Finish Time: 8:55

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.5600 sf (.195 ea)	110-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M6061T6S.080	2	107	0

SAC
SE
SAC
SE
SAC

SE
SE

SE

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Speaker Grill	0.173Inches + 0.005 - 0.001	0.178 0.172	Diameter	
2	Speaker Grill	3.300Inches ± 0.030	3.330 3.270		
3	Speaker Grill	0.163Inches ± 0.010	0.173 0.153		
4	Speaker Grill	0.188Inches ± 0.010	0.198 0.178		
5	Speaker Grill	4.670Inches ± 0.030	4.700 4.640	Diameter	
6	Speaker Grill	5.300Inches ± 0.030	5.330 5.270	Diameter	

Plex 11/2/18 4:14 PM dart.white.jesse



Container No: S127744



Part: D4743-1

Job No: 185831

Serial No/Batch: S127744

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/14/18

